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	Applicati n N .	Applicant(s)	
	09/974,644	MCBAIN ET AL.	
Notice of Allowability	Examin r	Art Unit	
	Angele Odiz	1732	
	Angela Ortiz		
- The MAILING DATE of this communication and claims being allowable, PROSECUTION ON THE MERITM therewith (or previously mailed), a Notice of Allowance (PTOL NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1	S IS (OR REMAINS) CLOS 85) or other appropriate α I T RIGHTS . This applicatio	ommunication will be mailed in due	course. THIS
1. This communication is responsive to the election filed	<u>21 April 2003</u> .		
2. The allowed claim(s) is/are 1-4 and 8-31.			
3. The drawings filed on <u>09 October 2001</u> are accepted	by the Examiner.	40. 40	
 4. ☐ Acknowledgment is made of a claim for foreign priorit a) ☐ All b) ☐ Some* c) ☐ None of the: 		-(d) or (†).	
1. Certified copies of the priority documents			
Certified copies of the priority documents	have been received in App	lication No	attan fi
3. ☐ Copies of the certified copies of the priori		ceived in this national stage applic	ation from the
International Bureau (PCT Rule 17.2(a	1)).		
* Certified copies not received:		a) the emperiment small and the A	
5. Acknowledgment is made of a claim for domestic prio	rity under 35 U.S.C. § 119(e) (to a provisional application).	
(a) The translation of the foreign language provision	onal application has been re	and/or 121	
6. Acknowledgment is made of a claim for domestic prio	my under 35 U.S.C. 99 120	, aliu/UL 141.	
Applicant has THREE MONTHS FROM THE "MAILING DAT below. Failure to timely comply will result in ABANDONMEN	FE" of this communication to NT of this application. THIS	o file a reply complying with the req THREE-MONTH PERIOD IS NO	quirements noted T EXTENDABLE.
7. A SUBSTITUTE OATH OR DECLARATION must be INFORMAL PATENT APPLICATION (PTO-152) which gives	submitted. Note the attaches reason(s) why the oath or	ed EXAMINER'S AMENDMENT or declaration is deficient.	NOTICE OF
8. CORRECTED DRAWINGS must be submitted.			
(a) ☐ including changes required by the Notice of Draft	ftsperson's Patent Drawing	Review (PTO-948) attached	
1) \square hereto or 2) \square to Paper No			
(b) including changes required by the proposed dra	wing correction filed	, which has been approved by the	Examiner.
(c) ☐ including changes required by the attached Example 1	miner's Amendment / Comi	ment or in the Office action of Pape	er No
Identifying indicia such as the application number (see 37 of each sheet. The drawings should be filed as a separate	CFR 1 84(c)) should be writte	en on the drawings in the top margin	(not the back)
9. DEPOSIT OF and/or INFORMATION about the attached Examiner's comment regarding REQUIREMENT F	deposit of BIOLOGICAL OR THE DEPOSIT OF BIO	MATERIAL must be submitted DLOGICAL MATERIAL.	. Note the
Attachment(s)			· (DTO 450)
1⊠ Notice of References Cited (PTO-892)		otice of Informal Patent Application nterview Summary (PTO-413), Pape	
3 Notice of Draftperson's Patent Drawing Review (PTO-9 5 Information Disclosure Statements (PTO-1449), Paper	==	nterview Summary (P10-413), Paperixaminer's Amendment/Comment	
7	-	xaminer's Statement of Reasons fo	or Allowance
of Biological Material	9□ 0	Other .	

Application/Control Number: 09/974,644

Art Unit: 1732

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

In the CLAIMS:

Claim 1, line 9, "Continuing" has been deleted and –continuing—has been inserted.

Claim 1, lines 13, 17, 22, "." has been deleted and --;-- has been inserted.

Applicant's election of group I in Paper No. 6 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)).

This application is in condition for allowance except for the presence of claims 5-7, 32-35 to an invention non-elected without traverse. Accordingly, claims 5-7, 32-35 have been cancelled.

The following is an examiner's statement of reasons for allowance:

it is deemed novel and unobvious over the prior art of record to perform an inmold coating process as claimed wherein prior to molding the coating, the base work-

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piece is molded using two injection pressures including injecting a thermoplastic material into a mold cavity under high pressure until about 75% of the cavity is filled, and continuing injecting using an injection back pressure that is lower than the injection high pressure, until the cavity is 99% filled, maintaining the material under a hold pressure that is less than the injection back pressure, within a closed mold cavity, and injecting an in-mold coating material onto the surface of the formed thermoplastic material after the surface temperature falls below its melt temperature, to coat a surface of the work-piece, then releasing the clamping pressure, opening the mold and removing the coated work-piece.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

> Angela Ortiz **Primary Examiner**

Art Unit 1732

ao

June 15, 2003



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1430 Alexandria, Virgina 22313-1450

NOTICE OF ALLOWANCE AND FEE(S) DUE

7590

06/16/2003

Robert F. Rywalski, Esq. OMNOVA Solutions Inc. 175 Ghent Road Fairlawn, OH 44333 EXAMINER

ORTIZ, ANGELA Y

ART UNIT

CLASS-SUBCLASS

1732

264-255000

DATE MAILED: 06/16/2003

T	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
APPLICATION NO.		Douglas S. McBain	GT-5331 (GC-FS-CIP)	9934
09/974,644	10/09/2001	Dodgins 5. Fite 54	· ·	

TITLE OF INVENTION: OPTIMIZATION OF IN-MOLD COATING INJECTION MOLDED THERMOPLASTIC SUBSTRATES

	SMALL ENTITY	ISSUE FEE	PUBLICATION FEE	TOTAL FEE(S) DUE	DATE DUE
APPLN. TYPE		\$1300	\$300	\$1600	09/16/2003
nonprovisional	NO	\$1200	0.00		

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. <u>PROSECUTION ON THE MERITS IS CLOSED.</u> THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE REFLECTS A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE APPLIED IN THIS APPLICATION. THE PTOL-85B (OR AN EQUIVALENT) MUST BE RETURNED WITHIN THIS PERIOD EVEN IF NO FEE IS DUE OR THE APPLICATION WILL BE REGARDED AS ABANDONED.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

- A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.
- B. If the status is changed, pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above and notify the United States Patent and Trademark Office of the change in status, or

If the SMALL ENTITY is shown as NO:

- A. Pay TOTAL FEE(S) DUE shown above, or
- B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check the box below and enclose the PUBLICATION FEE and 1/2 the ISSUE FEE shown above.
- ☐ Applicant claims SMALL ENTITY status. See 37 CFR 1.27.
- II. PART B FEE(S) TRANSMITTAL should be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). Even if the fee(s) have already been paid, Part B Fee(s) Transmittal should be completed and returned. If you are charging the fee(s) to your deposit account, section "4b" of Part B Fee(s) Transmittal should be completed and an extra copy of the form should be submitted.
- III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Box ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

Commissioner for Patents Alexandria, Virginia 22313-1450

(703)746-4000

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks I through 4 should be completed where appropriate. All further correspondence including the Patent, advance orders and notification of maintenance fees will be mailed to the current correspondence address as indicated unless corrected below or directed otherwise in Block 1, by (a) specifying a new correspondence address; and/or (b) indicating a separate "FEE ADDRESS" for maintenance fee notifications.

maintenance fee notifications.

CURRENT CORRESPONDENCE ADDRESS (Note: Legibly mark-up with any contentions or use Block 1) Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying papers. Each additional paper, such as an assignment or formal drawing, must have its own certificate of mailing or transmission. 06/16/2003 Robert F. Rywalski, Esq. Certificate of Mailing or Transmission

I hereby certify that this Fee(s) Transmittal is being deposited with the United States Postal Service with sufficient postage for first class mail in an envelope addressed to the Box Issue Fee address above, or being facsimile transmitted to the USPTO, on the date indicated below. OMNOVA Solutions Inc. 175 Ghent Road Fairlawn, OH 44333 (Depositor's name (Signature (Date CONFIRMATION NO. ATTORNEY DOCKET NO. FIRST NAMED INVENTOR FILING DATE APPLICATION NO. VEOD GT-5331 (GC-FS-CIP) Douglas S. McBain 10/09/2001 09/974,644 TITLE OF INVENTION: OPTIMIZATION OF IN-MOLD COATING INJECTION MOLDED THERMOPLASTIC SUBSTRATES DATE DUE TOTAL FEE(S) DUE PUBLICATION FEE ISSUE FEE SMALL ENTITY APPLN. TYPE 09/16/2003 \$1600 S300 \$1300 NO nonprovisional CLASS-SUBCLASS ART UNIT EXAMINER 264-255000 1732 ORTIZ, ANGELA Y 1. Change of correspondence address or indication of "Fee Address" (37 CFR 1.363). 2. For printing on the patent front page, list (1) the names of up to 3 registered patent attorneys or agents OR, alternatively, (2) the name of a ☐ Change of correspondence address (or Change of Correspondence Address form PTO/SB/122) attached. single firm (having as a member a registered attorney or agent) and the names of up to 2 "Fee Address" indication (or "Fee Address" Indication form PTO/SB/47; Rev 03-02 or more recent) attached. Use of a Customer registered patent attorneys or agents. If no name is listed, no name will be printed. Number is required. 3. ASSIGNEE NAME AND RESIDENCE DATA TO BE PRINTED ON THE PATENT (print or type) PLEASE NOTE: Unless an assignee is identified below, no assignee data will appear on the patent. Inclusion of assignee data is only appropriate when an assignment has been previously submitted to the USPTO or is being submitted under separate cover. Completion of this form is NOT a substitute for filing an assignment. (B) RESIDENCE: (CITY and STATE OR COUNTRY) (A) NAME OF ASSIGNEE a individual a corporation or other private group entity a government Please check the appropriate assignce category or categories (will not be printed on the patent) 4b. Payment of Fee(s): 4a. The following fee(s) are enclosed: ☐ A check in the amount of the fee(s) is enclosed. ☐ Issue Fee ☐ Payment by credit card. Form PTO-2038 is attached. The Commissioner is hereby authorized by charge the required fee(s), or credit any overpayment, to Deposit Account Number ______(enclose an extra copy of this form). ☐ Publication Fee Advance Order - # of Copies Commissioner for Patents is requested to apply the Issue Fee and Publication Fee (if any) or to re-apply any previously paid issue fee to the application identified above. (Date) (Authorized Signature) NOTE; The Issue Fee and Publication Fee (if required) will not be accepted from anyone other than the applicant; a registered attorney or agent; or the assignee or other party in interest as shown by the records of the United States Patent and Trademark Office. This collection of information is required by 37 CFR 1.311. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office. U.S. Department of Commerce, Alexandria, Virginia 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, Alexandria, Virginia 22313-1450.



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS PO. Box 1430 Alexadors, Viginis 22313-1450

	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
AFFECATION NO.	Douglas S. McBain	GT-5331 (GC-FS-CIP)	9934	
09/974,644 10/09/2001		20-6	EXAMINE	
7590 06/16/2003			ORTIZ, ANGELA Y	
Robert F. Rywals	ki, Esq.			T. DCD NUMBER
OMNOVA Solutio 175 Ghent Road	ns inc.		ART UNIT	PAPER NUMBER
Fairlawn, OH 4433	3		1732	
			DATE MAILED: 06/16/2003	

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b) (application filed on or after May 29, 2000)

The patent term adjustment to date is 101 days. If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the term adjustment will be 101 days.

If a continued prosecution application (CPA) was filed in the above-identified application, the filing date that determines patent term adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) system. (http://pair.uspto.gov)

Any questions regarding the patent term extension or adjustment determination should be directed to the Office of Patent Legal Administration at (703)305-1383.



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address COMMISSIONER FOR PATENTS P.O. BOX 1450 Alexandra, Viginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/974,644	10/09/2001	Douglas S. McBain	GT-5331 (GC-FS-CIP) 9934	
	90 06/16/2003		EXAMIN	ER
Robert F. Rywals			ORTIZ, ANG	GELA Y
OMNOVA Solutio 175 Ghent Road	ns mc.		ART UNIT	PAPER NUMBER
Fairlawn, OH 4433			1732	
UNITED STATES			DATE MAILED: 06/16/2003	

Notice of Fee Increase on January 1, 2003

If a reply to a "Notice of Allowance and Fee(s) Due" is filed in the Office on or after January 1, 2003, then the amount due will be higher than that set forth in the "Notice of Allowance and Fee(s) Due" since there will be an increase in fees effective on January 1, 2003. See Revision of Patent and Trademark Fees for Fiscal Year 2003; Final Rule, 67 Fed. Reg. 70847, 70849 (November 27, 2002).

The current fee schedule is accessible from: http://www.uspto.gov/main/howtofees.htm.

If the issue fee paid is the amount shown on the "Notice of Allowance and Fee(s) Due," but not the correct amount in view of the fee increase, a "Notice to Pay Balance of Issue Fee" will be mailed to applicant. In order to avoid processing delays associated with mailing of a "Notice to Pay Balance of Issue Fee," if the response to the Notice of Allowance and Fee(s) due form is to be filed on or after January 1, 2003 (or mailed with a certificate of mailing on or after January 1, 2003), the issue fee paid should be the fee that is required at the time the fee is paid. If the issue fee was previously paid, and the response to the "Notice of Allowance and Fee(s) Due" includes a request to apply a previously-paid issue fee to the issue fee now due, then the difference between the issue fee amount at the time the response is filed and the previously paid issue fee should be paid. See Manual of Patent Examining Procedure, Section 1308.01 (Eighth Edition, August 2001).

Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at (703) 305-8283.